# vitra.

Colour & Material Library 2022



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# Colour & Material Library

The Vitra Colour & Material Library comprises a variety of textiles and leathers, but also features solid materials, including the colours and textures of plastics, metals, woods and other materials. Together, these form a system offering countless possible combinations with a coherence that make it easy for architects, interior designers or private clients to define a lively interior collage with a strong identity.

'The Vitra Colour & Material Library encourages creative freedom and fires the imagination – not by making everything possible, but by providing a clear display of options.' Hella Jongerius.



1/2022 (BS-EN)

# Colour & Material Library

## Hella Jongerius

The Dutch designer Hella Jongerius lives and works in Berlin. She founded the Jongeriuslab studio in 1993. For Vitra, the Dutch designer has developed distinctive pieces such as the Polder Sofa and the East River Chair. Jongerius has consistently addressed the significance of colours and surfaces in contemporary design in her work with textiles, ceramics and furniture. She

has been the Art Director for colours and materials at Vitra for many years and developed the Vitra Colour & Material Library – a system that enables the versatile combination of different materials and colours throughout the extensive Vitra product collection.



© Studio Likeness

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# Colour & Material Library

### **Colour Worlds**

The aim of this collaboration is to create a unique realm of Vitra colours and materials that augment contemporary designs and renew classic pieces in the collection. Her colour concept for Vitra organises all colours in four contrasting colour worlds. The greens, the reds, the lights and the darks suit both home and office. The system encompasses the entire spectrum of colours,

while the different colour worlds classify their specific purpose. The Vitra Colour and Material Library is no advice kit. It is to be used as a tool, both within the design and production process as well as outside of the company grounds.

#### **GREENS**

After living in a green environment for thousands of years, distinguishing prey or edible plants, our eyes' colour receptors have become most sensitive to the greens. A biological evolutionary process now enables us to differentiate many shades.





#### **DARKS**

Retreating and absorbing, the darks are more distant and calm. They take in light and hold warmth. They are shadow colours – the darker a colour, the further it seems to be away from its observer.

#### **LIGHTS**

The light colours, which we call 'lights', accentuate, reflect and project other colours. They remind us of an empty sheet of paper, untouched snow and are a Western symbol of purity.





#### REDS

Red hues appear vibrant, dynamic and more immediate than other colours. Along with oranges and yellows, they need light to unfold their true beauty. Red is the first colour that babies acknowledge.

# Colour & Material Library

### **Bridge Colour Palettes**

Bridge colours in the Vitra Colour and Material Library offer a link between various contrasting objects and materials. Every bridge colour appears in several materials and textiles and results in a corresponding palette – a range of hues based on one single tone that vary slightly in appearance, depending on the material's characteristics. Every new colour is designed to accentuate the respective material's texture and surface qualities. Because whether a surface is glossy, translucent or rough, and how the surfaces react to shadow play and reflections, determines the colour's hue within a bridge colour palette.

The brick colour looks darker on a matt plastic than in an Aura fabric because the textile's construction is based on a cluster of yarns and binding that exhibit a satiny complexion. The customer can choose from a range of colour options and materials within each bridge colour palette to create a link between various pieces of furniture for tone-on-tone settings.











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# Colour & Material Library

### **Duotones**

A duotone weave, just like an impressionist painting, can demonstrate how the perception of colours is an activity. Participation is necessary in order to actually see the colour emerge from the thick and loose yarns or brushstrokes. The world of industrial production tends to exclude such activity, as it excludes instability. Yet it is precisely this instability that brings colours to life and makes us gaze at them.

The duotone concept sets up a colour conversation between the warp and the weft. The warp is typically in a darker colour than the weft yarn, which gives an optical depth to the weave. The interweaving of two different colours unites the realm of office spaces with the softness and intimacy of home. A colour composed of layers keeps a colour fascinating. You have to blink twice. Is that surface red? Or is it grey? It does not look the same in the morning as it does in the evening or in winter and summer.

#### Hopsak







red/poppy red



yellow/pastel green



mint/forest



**04** blue/moor brown



ice blue/moor brown





# Colour & Material Library

### **Designer Libraries**

Within the Vitra Colour & Material Library each designer developed it's own colour palette based on his own aesthetics, the design approach and the furniture shape. The library guarantees that almost all colours, surfaces and textiles are easy to combine or offers matching colour partners – even across the different Designers libraries. In addition the so called signature colours make the individual palettes unique for each designer. Signature

colours are shades that can only be used by one designer. They are sometimes even limited to one product only. Usually, designers themselves will suggest a signature colour because they like that specific shade or have a particular role in mind for this colour. When re-introducing classic designs, a decision will be made in close cooperation with Hella Jongerius and the respective designer's family or heirs.



Konstantin Grcic

Antonio Citterio

Jay Osgerby

Alberto Meda

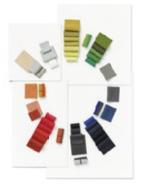
Jasper Morrison

Erwan Bouroullec & Ronan Bouroullec

Edward Barber



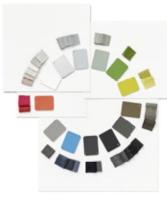
Erwan & Ronan Bouroullec



Hella Jongerius



Jasper Morrison



Jay Osgerby & Edward Barber



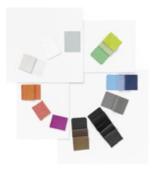
Alberto Meda



Charles Eames



Jean Prouvé



Konstantin Grcic

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### Colour & Material Library

#### **Textiles**

	A		AA 11		T 1
8	Aura	21	Mello	34	Track
9	Checker	22	Netline	35	Tress
10	Cosy 2	23	Netweave Aluminium Chair	36	TrioKnit
11	Credo	24	Nova *	37	Twill
12	Diamond Mesh*	25	Nubia	38	Volo
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15	FleeceNet	28	Reed		
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1 <i>7</i>	Iroko 2	30	Savana		
18	Laser*	31	Silk Mesh*		
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#### Leather

45	Leather	56	Leather Liso
48	Leather Premium	57	Overview of Leather
51	Leather Premium F		
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#### Surfaces

58	Plastic	77	HPL
62	Recycled plastic	<i>7</i> 8	Solid core HPL
63	Fibreglass	79	Linoleum
64	Polyurethane	80	Marble
65	Metal	80	Glass
<i>7</i> 1	Solid Wood	81	Cork
73	Veneer	81	Corrugated Cardboard
75	MDF	82	Fleece
76	Melamine		

#### Product-specific combinations

- 83 Polder
- 84 Slow Chair & Ottoman

55 Leather Forte (deco)

<sup>\*</sup> Cover material is not compliant with the Furniture and Furnishings (Fire Safety) Regulations 1988 and may not be sold for use in domestic settings.

Aura vitra.

### Home, F100



The woollen textile Aura has a classic satin (atlas) weave with a fine, soft surface. This fabric is distinguished by a supremely soft feel, lustrous sheen and smooth even surface. The solid and mixed colours feature dynamic, highly saturated tones made possible by wool's excellent dyeability.

Aura is available in 26 colours.

Material 3% polyamide,

97% new wool
Weight 390 g/m² (11.5 oz/y²)

Width 144 cm +/- 2 cm (56") Abrasion resistance 20,000 Martindale

Fastness to light Type 5

Pilling Grade 3-4

Fastness to rubbing Grade 3-4 dry and

wet

Citizen (neck cushion) Mariposa Club Armchair Mariposa Sofa Soft Modular Sofa Softshell Chair

#### Aura





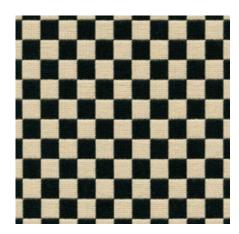
papyrus



O1

#### Checker vitra.

### Home, F200



Alexander Girard developed the textile pattern 'Checker' in 1965 as part of his legendary redesign of the corporate image for Braniff International Airlines. The checkerboard design is a prime illustration of Girard's radical break from the conventional Fastness to light low-key aesthetic that characterised the sector at that time. The soft double weave fabric, with a high percentage of cotton, demonstrates exceptional purity of colour and its geometric pattern lends a striking note to any environment.

Material 77% cotton,

23% polyester

467 g/m<sup>2</sup> (13.8 oz/y<sup>2</sup>) Weight Abrasion resistance 20,000 Martindale

Type 6

Pilling Grade 4-5

Fastness to rubbing Grade 4-5 dry and

wet

Eames Plastic Chairs Wire Chair

#### Checker



black/white

# Cosy 2

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## Home/Office, F8o



Cosy 2 is a high-quality milled woollen cloth with a warm character. The lively melange yarn emphasises the fabric's natural colours - from delicate shades to vibrant hues - and gains added elegance with colour-coordinated stitching. The fabric offers thermal comfort and excellent durability, making it suited for upholstered furniture in office settings as well as residential applications.

Cosy 2 is available in 15 colours.

Material 20% polyamide,

80% new wool

Weight 590 g/m<sup>2</sup> (17.4 oz/y<sup>2</sup>) Width 154 cm +/- 2 cm (60") 50,000 Martindale Abrasion resistance

Fastness to light Type 6

Pilling Grade 4-5 Fastness to Grade 4-5 dry rubbing

and wet

Alcove Alcove Plus Citizen

Grand Relax HAL Lounge Chair Organic Chair

Soft Modular Sofa

#### Cosy 2



Petit Repos Repos & Grand Repos Suita Club Armchair Suita

#### Cosy 2 (cross stitch)



### Credo vitra.

### Home/Office, F120



Credo is a durable woollen fabric made of premium worsted yarn with a pleasant feel. The two- and three-tone colours give this fabric a characteristic structure and vibrant appearance. Credo allows for an effective exchange of heat to ensure comfortable thermal conditions for the sitter. The fabric can also be used in office environments.

Credo is available in 22 colours.

Material 5% polyamide,

95% new wool

Weight 640 g/m² (18.9 oz/y²) Width 145 cm +/- 2 cm (57") Abrasion resistance 100,000 Martin-

dale

Fastness to light Type 6

Pilling Grade 4-5
Fastness to Grade 4-5 dry
rubbing and wet

Alcove
Alcove Plus
Citizen
Mariposa Club Armchair
Mariposa Sofa
HAL Lounge Chair

HAL Soft
Organic Chair
Petit Repos
Repos & Grand Repos
Soft Modular Sofa
Suita

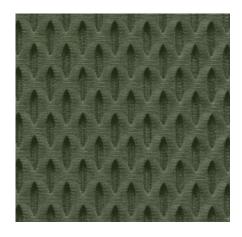
Suita Club Armchair Suita Club Sofa

#### Credo



# Diamond Mesh\*

### Home/Office



Diamond Mesh is a technical spacer fabric with a three-dimensional honeycomb structure. The hollow cells in the hexagonal structure facilitate air circulation and ensure comfortable thermal conditions. These characteristics, combined with the technical, yet vibrant look of this robust knit, make it an excellent choice for office

Diamond Mesh is available in 7 colours.

Material 100% polyester  $600 \text{ g/m}^2 (17.7 \text{ oz/y}^2)$ Weight Width 165 cm (64")

Abrasion resistance 45,000 Martindale

Fastness to light Type 6

Pilling Grade 4-5 Fastness to rubbing Grade 4-5 dry

and wet

ID Mesh **ID Visitor Mesh** Unix Chair

#### Diamond Mesh



soft grey



dim grey





asphalt



olive green



nero



\* Cover material is not compliant with the Furniture and Furnishings (Fire Safety) Regulations 1988 and may not be sold for use in domestic settings.

### Dumet vitra.

### Home, F80



Dumet is a cotton blend in a plain weave with a lively appearance. The natural mixed tones create an elegant look with an Italian flair. Dumet is soft and cool to the touch.

Dumet is available in 20 colours.

Material

9% polyamide, 46% cotton, 8% linen, 22% wool, 15% rayon

Weight Width  $485 \text{ g/m}^2 (14.3 \text{ oz/y}^2)$  $147 \text{ cm} +/- 2 \text{ cm} (57^{"})$ 

Abrasion resistance

40,000 Martin-

dale

Fastness to light Pilling Type 5 Grade 3-

Fastness to rubbing

Grade 3-4 Grade 3-4 dry

and wet

Grand Relax HAL Lounge Chair HAL Soft Mariposa Club Armchair Mariposa Sofa Petit Repos Repos & Grand Repos Soft Modular Sofa Softshell Chair Suita Club Armchair Suita

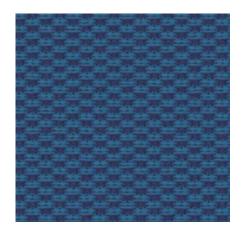
#### Dumet



# Duo Knit \*

#### vitra.

### Home/Office



Duo Knit is an elastic form-fitted knit fabric designed especially for the ID Cloud backrest. The lightly textured surface gives it an inviting high-quality appearance.

Duo Knit is available in 7 colours.

Material

4% spandex, 96% polyester

Weight

540 g/m² +/- 10%

Abrasion resistance

40,000 Martin-

dale Type 6

Fastness to light
Pilling

\_ .

Fastness to rubbing

Grade 4-5 Grade 4-5 dry

and wet

ID Cloud

#### Duo Knit





**o3** petrol/nero



o6 brick/orange



**02** dark grey/nero



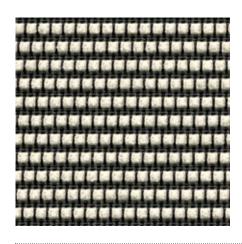
dark red/nero



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## FleeceNet

### Home/Office



FleeceNet is a technical netweave made of polyester and polyamide with an interwoven chenille yarn. FleeceNet does not have a closed surface, making it breathable and promoting comfortable thermal conditions. The interweaving of different yarns allows for a variety of new colour combinations.

FleeceNet is available in 4 colours.

Material

46% polyamide,

1% spandex, 53% polyester

Weight Width 430 g/m² (12.7 oz/y²) 135 cm +/- 2 cm (53")

Abrasion resistance 100,000 Martin-

dale

Fastness to light

Туре 6

Pilling

Grade 4-5

Fastness to rubbing Grade 4-5 dry

and wet

Physix

#### FleeceNet



**07** soft grey



**o3** ice grey

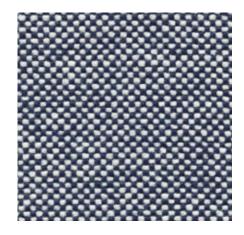


**o8** mid-grey



# Hopsak vitra.

### Home/Office, F60



Hopsak is an expressive, flat plain-weave fabric made of polyamide. The duotone colours offer a multitude of design possibilities in high-contrast, brightly hued or subtle combinations of warp and weft threads. Highly durable and robust, Hopsak can be used in private interiors as well as public areas.

Hopsak is available in 35 colours.

Material Weight Width

Abrasion resistance

dale Type 6

Fastness to light

Grade 4-5

Pilling

Fastness to rubbing

Grade 4-5 dry and

100% polyamide 550 g/m² (16.2 oz/y²)

200,000 Martin-

127 cm +/- 2 cm (50")

wet

AC 5 Group Allstar Coconut Chair Eames Aluminium Group Eames Plastic Chairs HAL HAL Armchair Organic Chair Visiona Stool Wire Chair

#### Hopsak





## lroko 2 vitra.

### Home, F8o



Iroko 2 is a soft, flat woven fabric made with chenille yarn. The piles in the yarn give the weave a lively surface texture with an inviting, velvety touch. The fabric's cotton fibres provide excellent cooling properties.

Iroko 2 is available in 17 colours.

Material

Weight

Width

32% cotton, 48% polyacrylics,

20% polyester

700 g/m² (20.6 oz/y²) 152 cm +/- 3 cm (60″)

40,000 Martin-

dale

Fastness to light T

Type 5

Pilling

Fastness to rubbing

Abrasion resistance

Grade 3-4 Grade 3-4 dry

and wet

Mariposa Club Armchair Mariposa Sofa Soft Modular Sofa Suita Club Armchair Suita

#### Iroko 2



**02** silver grey



**01** lemon



olive





dark blue

steel blue







**13** nutmeg



**04** light brown



**14** bordeaux



15 cognac



90 golden brown



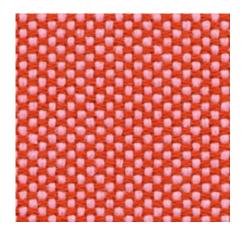
**16** salmon



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### Laser \* vitra.

### Home/Office, F40



With its distinctive woven structure, Laser makes a robust and striking cover fabric. The varied palette offers a wide selection of colours, with the duotones showing off the woven structure to even greater advantage. Practical and easy to care for, as well as durable and highly abrasion-resistant, Laser is also well suited for office environments.

Laser is available in 35 colours.

Material 100% polyester

Trevira CS

Weight  $520 \text{ g/m}^2 (15.3 \text{ oz/y}^2)$ Width 145 cm +/- 2 cm (57'')

Abrasion resistance 40,000 Martin-

dale

Fastness to light Type 6

Pilling

Fastness to rubbing

Grade 4-5 Grade 4-5 dry

and wet

Alcove Alcove Plus Citizen ID Chair Concept ID Visitor Softshell Chair Suita Club Armchair Suita Club Sofa Suita Visiona Stool

#### Laser





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# LightNet





LightNet is a subtly textured, breathable mesh fabric with a soft feel. Due to the type of weave, LightNet has a square pattern with a transparent effect in the vertical direction. This robust mesh fabric made of polyester and polyamide comes in tone-in-tone colours and is ideally suited to the demanding conditions of office environments.

LightNet is available in 3 colours.

Material 60% polyamide,

40% polyester

 $380 \text{ g/m}^2 (11.2 \text{ oz/y}^2)$ Weight Width 125 cm +/- 3 cm (49")

Abrasion resistance 100,000 Martin-

dale

Туре 6 Fastness to light

Pilling Grade 4-5

Fastness to rubbing Grade 4-5 dry

and wet

AM Chair Netweave backrest

#### LightNet



03



sierra grey



1/2022 (BS-EN)

#### Linho vitra.

### Home, F80



The high-quality linen fabric Linho is manufactured in Belgium, from the plant to the finished textile. It has the slightly irregular appearance that is typical of linen yarn. Due to its high percentage of linen, Linho tends to form elegant creases, lending a natural look to soft upholstered furniture.

Linho is available in 10 colours.

Material 9% polyamide,

91% linen

Weight 450 g/m² (13.3 oz/y²) Width 137 cm +/- 2 cm (54")

18,000 Martindale Abrasion resistance

Fastness to light Type 5

Pilling Grade 3

Fastness to rubbing Grade 3 dry and

wet

Mariposa Club Armchair Mariposa Sofa Soft Modular Sofa Softshell Chair

Suita Club Armchair Suita

#### Linho



07 olive



chestnut

04



80 steel blue



atlantic





canola









# Mello Home, F40



Mello is an elegant cotton fabric with a pleasant softness and cool tactile qualities. Thanks to a thicker melange yarn of recycled cotton, the robust twill weave has a lively yet balanced appearance. The understated colour palette for Mello ranges from pastel tones to natural, earthy shades and darker hues.

Mello is available in 9 colours.

Material

80% cotton,

20% polyester

Weight

Width

142 cm +/- 2 cm (56")

Abrasion resistance

30,000 Martindale

530 g/m² (15.6 oz/y²)

Fastness to light

Type 5

Pilling Fastness to rubbing

Grade 4 Grade 3-4 dry and wet

Cité Mariposa Club Armchair Mariposa Sofa

Soft Modular Sofa Suita Club Armchair Suita

#### Mello



01 cream



05 papyrus





оз cement



canary



80 green-grey

07

lilac



pebble grey

## Home/Office



Netline is a technical knit that makes an ideal cover material for the backrests of chairs, thanks to its elasticity. The semi-transparent mesh look of Netline emphasises its technical properties.

Netline is available in 2 colours.

Material Weight

100% polyester

Abrasion resistance

 $360 \text{ g/m}^2 (10.6 \text{ oz/y}^2)$ 40,000 Martin-

dale

Fastness to light

Туре 6

Pilling

Fastness to rubbing

Grade 4-5 Grade 4-5 dry

and wet

MedaSlim

#### Netline (backrest only)



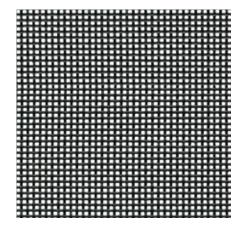
**88** white



nero

Netweave

### Home/Office



The semi-transparent, self-supporting netweave fabric combines a robust structure with an elegant, airy appearance. It is available in 2 colours.

Material

Weight

71% polyurethane,

29% polyester

630 g/m² (18.6 oz/y²)

Width 1

138 cm (54") Type 6

Fastness to rubbing

Fastness to light

Grade 4-5 dry

and wet

Aluminium Group

Netweave





### Home/Office, F20



Nova is a classic fabric for use in office environments. Distinguished by a fine texture, this extremely robust and hardwearing fabric has a soft surface sheen. The economical fabric serves as an ideal cover material for panels.

Nova is available in 1 colour.

Material Weight Width 100% polyester 400 g/m² (11.8 oz/y²) 142 cm +/- 2 cm (56") 60,000 Martin-

Abrasion resistance 60,000 Mar

dale

Fastness to light

Туре б

Pilling

Fastness to rubbing

Grade 4-5 Grade 4-5 dry

and wet

MedaSlim

Nova



66 nero

\* Cover material is not compliant with the Furniture and Furnishings (Fire Safety) Regulations 1988 and may not be sold for use in domestic settings.

# Nubia vitra.

### Home, F100



Nubia is a blended fabric with a very lively, natural appearance. Its fine substructure is interspersed with voluminous bouclé yarn, which gives the fabric depth and a soft, inviting touch. The varying combinations of yarns in natural tones yield either contrasting or calm colour compositions with a distinctly Mediterranean flair.

Nubia is available in 6 colours.

Material

2% polyamide, 30% new wool, 25% polyacrylics, 43% polyester 570 g/m² (16.8 oz/y²)

Weight Width

Abrasion resistance

140 cm (55") 35,000 Martindale

Fastness to light

Type 5

Pilling

Fastness to rubbing

Grade 4 Grade 3–4 dry and wet

Mariposa Club Armchair Mariposa Sofa Soft Modular Sofa Suita Suita Club Armchair

#### Nubia



**01** ivory/pearl



**02** cream/pearl



**03** cream/sand



**o5** cream/dark brown



**04** bamboo/terra



o6 cream/sierra

# Olimpo

#### vitra.



The typical linen texture of Olimpo gives the fabric a very fine and natural overall appearance. The fabric's high percentage of linen, clearly evident to the touch, results in comfortably cool conditions for the sitter. Thanks to the combination of viscose and linen, the fabric is durable and abrasion-resistant and exhibits a fine sheen.

Olimpo is available in 10 colours.

70% linen, Material

30% rayon

Weight 520 g/m² (15.3 oz/y²) 146 cm +/- 3 cm (57") Width Abrasion resistance 30,000 Martindale

Fastness to light Type 5

Grade 3-4 Pilling Grade 3-4 dry

Fastness to rubbing and wet

Mariposa Club Armchair Mariposa Sofa Soft Modular Sofa Suita Club Armchair Suita

#### Olimpo



sierra grey



80 kalahari



graphite grey



05 taupe grey



atlantic



04 sandstone



parchment



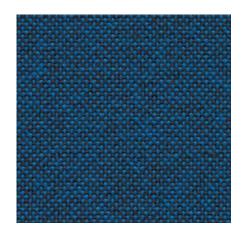
mokka



02 pearl

## Plano\* vitra.

### Home/Office, F30



Plano is a robust plain weave with a flat, even texture. The wide palette of duotones with new, delicate washed-out shades includes many relatively neutral hues, a good number of which are coordinated with the Hopsak colour range. Thanks to its durability and longevity, Plano is also an ideal choice for office furnishings.

Plano is available in 39 colours.

 $\begin{array}{ll} \text{Material} & \text{100\% polyester} \\ \text{Weight} & \text{265 g/m}^2 \left(7.8 \text{ oz/y}^2\right) \\ \text{Width} & \text{142 cm +/- 2 cm (56 ^{\prime\prime})} \end{array}$ 

Abrasion resistance 80,000 Martin-

dale Type 6

Pilling Grade 4-5
Fastness to rubbing Grade 4-5 dry

Grade 4-5 dry and wet

AC 5 Group AM Chair fabric backrest Citizen HAL Soft

ID Chair Concept

ID Visitor MedaSlim Monopod Rookie Softshell Chair Unix Chair

Fastness to light

HAL Seat cover, Plano (for orders of 6 or more)

HAL Seat cover, Plano

#### Plano



11 marron/cognac	<b>72</b> poppy red	<b>84</b> poppy red/champagne		<b>05</b> cream white/ sierra grey		
<b>67</b> cognac	<b>07</b> orange	15 pink/sierra grey	99 cognac/parch- ment	12 light grey/ice blue		
<b>98</b> dark red/nero	<b>96</b> red/cognac	<b>16</b> dark red/ice blue	20 tobacco/cream white	<b>69</b> dark grey	AL AL DE MANAGE	<b>07</b> orange
97 red/coconut	<b>63</b> red/poppy red	<b>8o</b> coffee	<b>o3</b> parchment/ cream white	<b>54</b> brown	83866	<b>84</b> poppy red/champagne

<sup>\*</sup> Cover material is not compliant with the Furniture and Furnishings (Fire Safety) Regulations 1988 and may not be sold for use in domestic settings.

# Reed

#### vitra.

### Home, F100



The elegant finely patterned fabric Reed is a blend of linen, wool and cotton. The structure of the fabric designed by Hella Jongerius has a hand-made look, its irregular lively linen yarn lending the fabric a natural expression. Reed is cool and soft to the touch and can be perfectly combined with other fabrics and materials.

Reed is available in 19 colours.

Material

7% polyamide, 48% cotton, 25% new wool, 20% linen

Weight Width

Abrasion resistance

400 g/m² (11.8 oz/y²) 142 cm +/- 2 cm (56") 50,000 Martindale

Fastness to light

ht Type 5

Pilling

Fastness to rubbing

Grade 3-4 Grade 3-4 dry and wet

Mariposa Club Armchair Mariposa Sofa Soft Modular Sofa Softshell Chair Suita

#### Reed



## Reflect vitra.

## Home/Office, F40



Reflect is a sustainable fabric made of recycled polyester. Its twill weave offers a fine surface texture that is soft to the touch. As a highly robust material, Reflect meets the stringent requirements for use in public spaces.

Hella Jongerius has designed nine colours, which are harmoniously coordinated with the Vitra Colour & Material Library. The Kvadrat palette extends the selection by a further 35 hues. Slight variations in colour may occur.

Material 100% recycled

polyester

Weight 310 g/m<sup>2</sup>

Width 142 cm +/- 2 cm Abrasion resistance 100,000 Martin-

dale

Fastness to light Type 6

Pilling Grade 4-5

Fastness to rubbing Grade 4-5 dry

and wet

ID Chair Concept ID Visitor

#### Reflect



# Savana

### Home, F80



Savana is a blended fabric woven from yarns of varying thickness, which give it an irregular texture with a lively and elegant appearance. A palette of subdued and natural earth tones, along with the dry, pleasant feel of the textile, emphasise the fabric's Italian flair.

Savana is available in 8 colours.

Material

8% polyamide, 19% cotton,

vitra.

50% polyacrylics, 23% linen

 $820 \text{ g/m}^2 (24.2 \text{ oz/y}^2)$ Weight Width

140 cm (55") 30,000 Martindale Abrasion resistance

Fastness to light

Type 5

Pilling

Fastness to rubbing

Grade 3-4 Grade 3-4 dry and wet

Mariposa Club Armchair Mariposa Sofa Soft Modular Sofa Suita Suita Club Armchair

#### Savana



pearl melange



pebble melange



sand melange



sierra grey melange



mauve melange



nutmeg melange



papyrus melange



80 graphite nelange

### Silk Mesh\*

### Home/Office



Silk Mesh is a three-dimensional spacer fabric. Thanks to the air cells in the regular honeycomb structure, the fabric not only provides a comfortable cushioning effect but also ensures a pleasant seating climate. Silk Mesh is extremely robust and well suited for use in office environments.

Silk Mesh is available in 7 colours.

Allstar

ID Air

ID Mesh

ID Soft

**ID** Visitor Air

**ID Visitor Mesh** Unix Chair

Silk Mesh

Material 100% polyester

 $300 \text{ g/m}^2 (8.8 \text{ oz/y}^2)$ Weight

Width 170 cm +/- 3 cm (67")

Abrasion resistance 40,000 Martin-

dale

Fastness to light Type 6

Pilling Grade 4-5

Fastness to rubbing Grade 4-5 dry

and wet



soft grey





dim grey



olive green



asphalt



smoke blue

#### Silk Mesh

Material 33% polyamide,

67% polyester

Weight  $300 \text{ g/m}^2 (8.8 \text{ oz/y}^2)$ 

Width 170 cm +/- 3 cm (67")

Abrasion resistance 100,000 Martin-

dale

Fastness to light Type 6

Pilling Grade 4-5

Fastness to rubbing Grade 4-5 dry

and wet

\* Cover material is not compliant with the Furniture and Furnishings (Fire Safety) Regulations 1988 and may not be sold for use in domestic settings.

# SingleKnit\*

#### vitra.

### Home/Office



SingleKnit is a precision knit component cover developed specifically for the Pivot office chair. The knit texture of the fabric helps to prevent users from slipping on the seat surface. This robust technical knit is ideally suited for office applications.

SingleKnit is available in 5 colours.

Material

5% spandex,

95% polyester

Weight

475 g/m² (14 oz/y²)

Abrasion resistance 40

40,000 Martin-

dale

Fastness to light

Туре б

Pilling

Fastness to rubbing

Grade 4-5 Grade 4-5 dry

and wet

Pivot Counter Stool Pivot High Stool Pivot Stool

#### SingleKnit



light grey



**04** dark grey



black



brown



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### Tonus vitra.

### Home, F100



Tonus is a classic woollen cloth in a plain weave with an appealingly soft and flexible feel. The deep intensity of Tonus colours – ranging from warm and earthy golds that evoke oriental myths and spices to cool nordic hues in the aquamarine spectrum – lend a unique richness to the fabric.

Tonus is available in 14 colours.

Material 90% new wool, 10% helanca

Weight  $490 \text{ g/m}^2 (14.5 \text{ oz/y}^2)$ 

Width 140 cm (55")
Abrasion resistance 100,000 Marti

nce 100,000 Martindale

Fastness to light Type 5

Pilling Grade 3

Fastness to rubbing Grade 3-4 dry

and wet

Amoebe Visiona Stool

#### Tonus



Cone Chair Heart Cone Chair Organic Chair

Living Tower

#### Tonus Tonus 02 57 55 lime green dark blue hibiscus 43 dark magenta grass green 50 03 dark blue black red 52 03 54 53 royal blue dark yellow dark red dark orange red

#### Track vitra.

### Home/Office, F120



Track is a medium-weight woollen fabric with a subtle pattern of fine diagonal stripes, which gives it a sporty, fresh appearance. Thanks to its high quality, the fabric is suited for office environments, but also adds a beautiful touch to home interiors.

Track is available in 25 colours.

Material 10% polyamide,

90% new wool

480 g/m² (14.2 oz/y²)

Weight Width

143 cm +/- 2 cm (56") 100,000 Martin-Abrasion resistance

dale

Fastness to light

Type 6

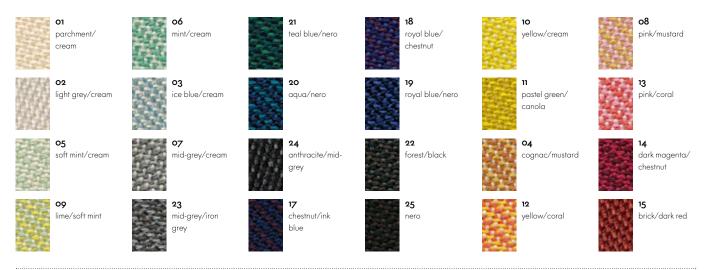
Pilling

Grade 4-5 Fastness to rubbing Grade 4-5 dry

and wet

Alcove Alcove Plus Citizen Soft Modular Sofa Soft Work

#### Track

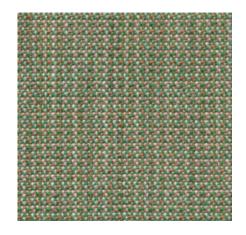




dark red/nero

#### Tress vitra.

### Home/Office, F8o



Tress is a flat woven fabric with a lively appearance that derives from the contrast between its even structure and the natural melange of colours. The combination of yarns with varied hues creates a harmonious and yet vibrant look. Thanks to its high wool content, Tress is a durable, easy-care material with a home-like aesthetic.

Tress is available in 22 colours.

Material

8% polyamide,

73% new wool, 19% polyester

 $310 \text{ g/m}^2 (9.1 \text{ oz/y}^2)$ 

Weight Width

Fastness to light

142 cm +/- 2 cm (56")

Abrasion resistance 40,000 Martindale

Type 6

Pilling

Grade 4-5 Fastness to rubbing Grade 4-5 dry

and wet

Alcove Alcove Plus Allstar Rookie

Soft Modular Sofa Softshell Chair

#### Tress



light grey melange



papyrus melange



canola melange



05 pale rose melange



07 emerald melange





brown melange



pebble melange



blue-grey melange



















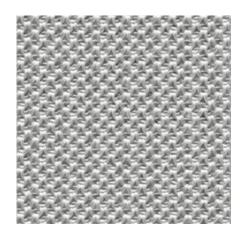






# TrioKnit

## Home/Office



TrioKnit is a strong, self-supporting knit fabric with a fine sheen. The robust quality and slightly technical look of TrioKnit make it well suited for office environments. Thanks to the fabric's subdued colour palette, it can be easily combined with other materials.

TrioKnit is available in 6 colours.

Material

4% spandex,

96% polyester

Weight

Abrasion resistance

40,000 Martin-

607 g/m² (17.9 oz/y²)

dale

Fastness to light

Туре 6

Pilling

Fastness to rubbing

Grade 4-5 Grade 4-5 dry

and wet

Physix

#### TrioKnit



**07** silver grey



**09** ice grey



o8 pebble grey



b

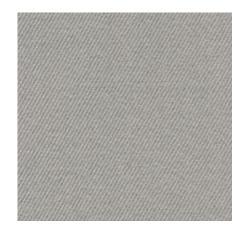


reed

black pearl

#### Twill vitra.

## Home/Office, F60



The high percentage of natural fibres gives Twill very pleasant tactile qualities and an inviting appearance. Extremely durable with excellent abrasion resistance, it combines the qualities typically found in home furnishings with the demanding requirements of the project sector.

Twill is available in 18 colours.

Material 30% polyamide,

70% new wool

Weight  $325 \, g/m^2 (9.6 \, oz/y^2)$ Width 155 cm +/- 2 cm (61")

> 100,000 Martindale

Туре 6 Fastness to light

Abrasion resistance

Grade 4-5 Pilling Grade 4-5 dry Fastness to rubbing

and wet

AC 5 Group Fauteuil de Salon Fauteuil Direction Fauteuil Direction Pivotant ID Chair Concept

**ID** Visitor Rookie Softshell Chair Visiona Stool

#### Twill



Volo vitra.

### Home/Office, F60



Volo is a finely structured wool blend with a refined weave that gives it an elegant appearance. This expressive textile shows strong solid colours to full advantage while simultaneously offering pleasant tactile qualities. With its soft look and appealing texture, Volo is a perfect fit for home interiors, but it is also well suited for use in the contract sector.

Volo is available in 17 colours.

Material

15% polyamide, 85% new wool

Weight Width

 $435 \text{ g/m}^2 (12.8 \text{ oz/y}^2)$ 145 cm +/- 3 cm (57") 100,000 Martin-

Abrasion resistance

dale

Fastness to light

Туре 6

Pilling

Fastness to rubbing

Grade 4-5 Grade 4-5 dry

and wet

Alcove Alcove Plus Allstar Amoebe Fauteuil de Salon Fauteuil Direction Pivotant HAL Lounge Chair HAL Soft

ID Chair Concept **ID** Visitor Mariposa Club Armchair Mariposa Sofa Monopod Petit Repos Repos & Grand Repos Rookie

Soft Modular Sofa Softshell Chair Suita Club Armchair Suita Club Sofa Suita Visiona Stool

#### Volo



04



summer grass





green-grey



ice blue





iron grey



mid-grey







moor brown











05 canola

# Overview of cover materials

#### vitra.

# Textiles with a price group

		Material	Width	Weight	Abrasion resistance (Martindale)
F <sub>2</sub> O	Nova*	100% polyester	142 cm +/- 2 cm (56")	400 g/m² (11.8 oz/y²)	60,000
	Vinyl Valencia	22% polyester, 78% PVC	137 cm (54")	650 g/m² (19.2 oz/y²)	n/a
F30	Plano*	100% polyester	142 cm +/- 2 cm (56'')	265 g/m² (7.8 oz/y²)	80,000
F40	Laser*	100% polyester Trevira CS	145 cm +/- 2 cm (57")	520 g/m² (15.3 oz/y²)	40,000
	Mello	80% cotton, 20% polyester	142 cm +/- 2 cm (56")	530 g/m² (15.6 oz/y²)	30,000
	Reflect	100% recycled polyester	142 cm +/- 2 cm	310 g/m²	100,000
F60	Hopsak	100% polyamide	127 cm +/- 2 cm (50'')	550 g/m² (16.2 oz/y²)	200,000
	Olimpo	70% linen, 30% rayon	146 cm +/- 3 cm (57'')	520 g/m² (15.3 oz/y²)	30,000
	Twill	30% polyamide, 70% new wool	155 cm +/- 2 cm (61")	325 g/m² (9.6 oz/y²)	100,000
	Volo	15% polyamide, 85% new wool	145 cm +/- 3 cm (57'')	435 g/m² (12.8 oz/y²)	100,000
F8o	Cosy 2	20% polyamide, 80% new wool	154 cm +/- 2 cm (60")	590 g/m² (17.4 oz/y²)	50,000
	Dumet	9% polyamide, 46% cotton, 8% linen, 22% wool, 15% rayon	147 cm +/- 2 cm (57")	485 g/m² (14.3 oz/y²)	40,000
	Iroko 2	32% cotton, 48% polyacrylics, 20% polyester	152 cm +/- 3 cm (60")	700 g/m² (20.6 oz/y²)	40,000
	Linho	9% polyamide, 91% linen	137 cm +/- 2 cm (54")	450 g/m² (13.3 oz/y²)	18,000
	Savana	8% polyamide, 19% cotton, 50% polyacrylics, 23% linen	140 cm (55")	820 g/m² (24.2 oz/y²)	30,000
	Tress	8% polyamide, 73% new wool, 19% polyester	142 cm +/- 2 cm (56")	310 g/m² (9.1 oz/y²)	40,000
F100	Aura	3% polyamide, 97% new wool	144 cm +/- 2 cm (56")	390 g/m² (11.5 oz/y²)	20,000
	Nubia	2% polyamide, 30% new wool, 25% polyacrylics, 43% polyester	140 cm (55")	570 g/m² (16.8 oz/y²)	35,000
	Reed	7% polyamide, 48% cotton, 25% new wool, 20% linen	142 cm +/- 2 cm (56")	400 g/m² (11.8 oz/y²)	50,000
	Tonus	90% new wool, 10% helanca	140 cm (55″)	490 g/m² (14.5 oz/y²)	100,000
F120	Credo	5% polyamide, 95% new wool	145 cm +/- 2 cm (57")	640 g/m² (18.9 oz/y²)	100,000
	Track	10% polyamide, 90% new wool	143 cm +/- 2 cm (56")	480 g/m² (14.2 oz/y²)	100,000
F200	Checker	77% cotton, 23% polyester	140 cm (55'')	467 g/m² (13.8 oz/y²)	20,000

<sup>\*</sup> Cover material is not compliant with the Furniture and Furnishings (Fire Safety) Regulations 1988 and may not be sold for use in domestic settings.

# Textiles with no price group

	Material	Width	Weight	Abrasion resistance (Martindale)
Brink	15% polyamide, 85% wool	150 cm +/- 2 cm (59")	320 g/m² (9.4 oz/y²)	50,000
Coda	10% nylon, 90% new wool	140 cm (55'')	860 g/m² (25.4 oz/y²)	100,000
Diamond Mesh *	100% polyester	165 cm (64")	600 g/m² (17.7 oz/y²)	45,000
FleeceNet	46% polyamide, 1% spandex, 53% polyester	135 cm +/- 2 cm (53'')	430 g/m² (12.7 oz/y²)	100,000
Intreccio	23% cotton, 77% new wool	140 cm (55'')	780 g/m² (23 oz/y²)	
LightNet	60% polyamide, 40% polyester	125 cm +/- 3 cm (49")	380 g/m² (11.2 oz/y²)	
Netweave Aluminium Chair	71% polyurethane, 29% polyester	138 cm (54")	630 g/m² (18.6 oz/y²)	n/a
Silk Mesh nero *	33% polyamide, 67% polyester	170 cm +/- 3 cm (67")	300 g/m² (8.8 oz/y²)	100,000
Silk Mesh colours*	100% polyester			40,000
Vinyl ETS	15% cotton, 85% PVC	140 cm (55")	1,230 g/m² (36.3 oz/y²)	n/a
Duo Knit *	4% spandex, 96% polyester		540 g/m² +/- 10%	40,000
Netline	100% polyester		360 g/m² (10.6 oz/y²)	40,000
SingleKnit *	5% spandex, 95% polyester		475 g/m² (14 oz/y²)	40,000
Tricot Slow Chair	100% polyester		607 g/m² (17.9 oz/y²)	40,000
TrioKnit	4% spandex, 96% polyester		607 g/m² (17.9 oz/y²)	40,000

<sup>\*</sup> Cover material is not compliant with the Furniture and Furnishings (Fire Safety) Regulations 1988 and may not be sold for use in domestic settings.

Kvadrat fabrics are a further addition to Vitra's collection of durable, high-quality textiles. This expanded range makes it even easier to find the ideal upholstery fabric for a selected piece of Vitra furniture. The colours of the Kvadrat fabrics have been carefully chosen to match other Vitra surface finishes, offering a multitude of harmonious combinations. The complete colour palette of Kvadrat fabrics can be viewed at Kvadrat.dk.



#### **Canvas 2**, F60

This textile has a pronounced structure, making it especially suited for large surfaces.

The colours owe their exceptional richness to the use of up to six differently hued yarns per colour.

Hard-wearing and durable.

Canvas 2 is available in 45 colours.

Material 10% nylon, 90% new wool



#### Divina 3, F120

Piece-dyed, supple fabric with a directionless, smooth and uniform surface. The regular surface enhances the purity of the colours.

Hard-wearing and durable.

Divina 3 is available in 107 colours.

Material 100% new wool



Divina MD, F120 Supple material-dyed fabric with a smooth, 100% new wool directionless and consistent surface. Its full-bodied and subtle structure brings the nuanced range of colours to life and creates a vibrant appearance. Hard-wearing and durable.

Material

Divina MD is available in 33 colours.



#### Divina Melange 3, F120

Piece-dyed, supple fabric with a directionless, smooth and uniform surface. The lively melange effect is created by mixing undyed and black-dyed woollen yarns and then piece-dyeing after the weaving process. This creates a unique, dynamic look. Hard-wearing and durable.

Divina Melange 3 is available in 51 colours.

Material 100% new wool



#### Hallingdal 65, F140

Wool gives this material excellent durability and flexibility, while viscose enhances the brilliance and depth of the colours. A classic, timeless fabric in a wide selection of hues.

Hard-wearing and durable.

Hallingdal 65 is available in 109 colours.

Material 70% new wool, 30% rayon



#### Steelcut Trio 3, F100

The innovative weave of this fabric creates a complex three-dimensional surface, and the combination of three different hues adds to its vibrant appearance.

Hard-wearing and durable.

Steelcut Trio 3 is available in 87 colours.

Material 10% nylon, 90% new wool



#### **Remix 3**, F80

The tight plain weave creates a subtle, minimalist surface texture. Each hue comprises a combination of up to six differently coloured yarns, yielding exceptional depth of colour. Hard-wearing and durable.

Remix 3 is available in 72 colours.

Material 10% nylon, 90% new wool



### **Tonus 4**, F100

Thanks to the structural properties of Helanca yarn, Tonus is elastic and well suited for modern organic furniture. It brings colours to life in vibrant, precise fashion.

Hard-wearing and durable.

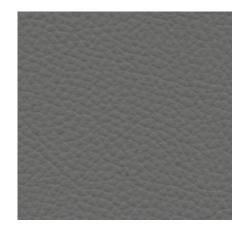
Tonus 4 is available in 49 colours.

Material 90% new wool, 10% helanca

	.0	Diniva 3	ua Welaua	0 NO :	ngdal 65 Remix 3	`	Icut Trio 3 Tonus A
	Cau <sub>Ac</sub>	DinjuDinju	Divin	ia Halli	ngdal 03 Remix 3	Steel	Tonus A
AC 5 Work	•				•	•	
Alcove Sofa Plus, Alcove Sofa	•	•	•	•	•	•	•
Allstar	•	•	•	•	•		•
AM Chair	•				•		
Amoebe		•	•	•		•	•
Dancing Wall	•	•	•		•	•	•
EPA Full upholstery				•			
EPC Full upholstery				•		•	•
EPA & EPC Seat upholstery	•	•	•	•	•	•	•
Fauteuil de Salon/ Fauteuil Direction	•	•	•	•	•	•	•
HAL Lounge Chair		•	•	•			•
HAL seat upholstery	•	•	•	•	•	•	•
HAL Soft	•	•	•	•	•	•	•
ID Soft, ID Mesh / ID Air / ID Cloud seat only	•	•	•	•	•	•	•
ID Trim / ID Trim L	•			•	•	•	
ID Visitor Soft, ID Visitor Mesh/Air seat only	•	•	•	•	•	•	•
ID Visitor Trim	•			•	•	•	
Mariposa		•	•	•		•	•
Mariposa Club Armchair		•	•	•		•	•
Monopod	•	•	•		•	•	•
Organic Chair		•	•	•		•	•
Repos / Grand Repos		•	•	•		•	•
Petit Repos		•	•	•		•	•
Rookie	•			•	•	•	•
Soft Modular Sofa		•	•	•	•	•	•
Softshell Chair	•	•	•	•	•	•	•
Soft Work		•	•	•		•	•
Suita / Suita Club		•	•	•		•	•
Visiona Stool	•	•	•	•	•	•	•
Wire Chair		•	•	•		•	
Workbays			<u>-</u>				

#### Leather vitra.

# Home/Office, L20



The standard grade leather used by Vitra is a robust cowhide leather, dyedthrough, pigmented and embossed with an even grain pattern. Since it is hardwearing and easy to maintain, it can also be used in office environments.

Leather is available in 16 colours.

Material

Robust cowhide with a distinctive,

even grain

Fastness to light

Fastness to rubbing

Type 6

Thickness

1.1-1.3 mm

Grade 4 dry and

wet

AC 5 Group Allstar Cité Citizen Coconut Chair

Eames Tandem Seating ETS Grand Executive & Grand Conference ID Trim/Trim L **ID Visitor Soft** Lobby Chair MedaSlim Rookie

Soft Modular Sofa Soft Pad Chaise

Softshell Chair Suita Club Armchair Suita Club Sofa Suita

#### Leather



Elephant Pad

Plywood Group

#### Leather

Cover material (LCM Leather, LCW Leather)



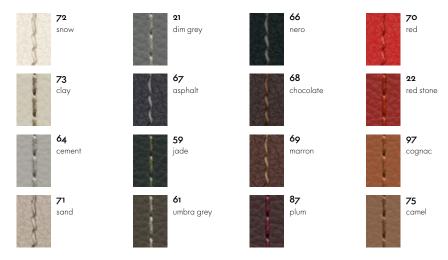
chocolate





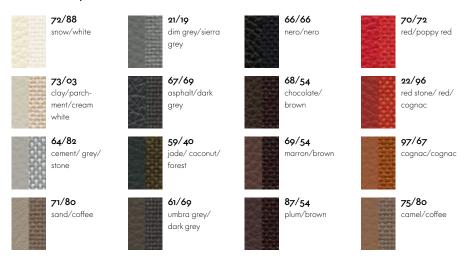
Monopod Petit Repos Repos & Grand Repos

#### Leather (contrast seam)



Eames Aluminium Group
Eames Soft Pad Group

#### Leather/back panel Plano



#### Wire Chair

#### Leather/back panel Leather/back panel Plano Leather 21/19 66/66 70/72 dim grey/sierra nero/nero red/poppy red grey 67/69 68/54 22/96 73/03 clay/parch-ment/cream red stone/ red/ asphalt/dark chocolate/ grey brown cognac white 64/82 69/54 97/67 59/40 marron/brown cognac/cognac cement/ grey/ jade/coconut/ forest stone 72 71/80 61/69 87/54 *7*5/80 snow sand/coffee umbra grey/ plum/brown camel/coffee dark grey

# Leather Premium

#### vitra.

## Home/Office, L40



Leather Premium is a relatively smooth cowhide leather with a flat grain and fine top sheen. It is dyed-through and lightly pigmented. The semi-aniline leather is soft to the touch and available in 22 colours.

Material

Semi-aniline nappa leather with a very soft and supple feel

Fastness to light

Type 5

Thickness

1.1-1.3 mm

Fastness to rubbing

Grade 4 dry and

wet

AC 5 Work
Citizen
Coconut Chair
Fauteuil de Salon
Fauteuil Direction & Pivotant

Grand Executive & Grand Conference Grand Relax HAL Lounge Chair Lobby Chair Soft Modular Sofa Softshell Chair Suita Suita Club Armchair Suita Club Sofa

#### Leather Premium

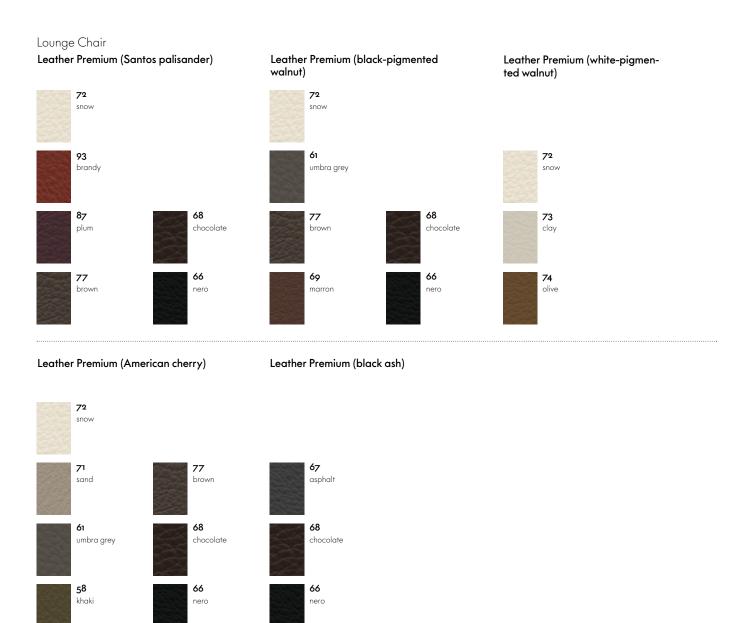


Eames Aluminium Group

Eames Soft Pad Group

#### Leather Premium/back panel Plano





Monopod Petit Repos

#### Repos & Grand Repos Soft Pad Chaise

### Leather Premium (contrast seam)



snow





66 nero

68



69 marron

brandy

red stone



olive



camel

ochre



sand



smoke blue

granite



asphalt

umbra grey

chocolate

plum

cognac

63 cashew

**73** clay

Wire Chair

#### Leather Premium/back panel Leather Premium



72 snow

### Leather Premium/back panel Plano



64/05 cement/ cream white/sierra grey



granite/sierra grey



60/69 smoke blue/dark grey



59/40 jade/coconut/ forest

khaki/coconut/

forest

61/69

umbra grey/

dark grey

67/69

grey

asphalt/dark



66/66 nero/nero



77/54



brown/brown



68/54 chocolate/









93/11



22/96 red stone/ red/ cognac



brandy/ mar-















# Leather Premium F

# Home/Office, L50



The properties of Leather Premium F are equivalent to those of Leather Premium. However, Leather Premium F is processed with a tanning agent extracted from olive tree leaves (a waste product of the olive harvest), and the entire production process is carried out with the least hazardous chemicals in the smallest possible

This sustainably produced semi-aniline leather is available in a selection of 6 colours.

Material

Semi-aniline nappa leather with a very soft and supple feel, vegetable tanned

Fastness to light

Type 5

Thickness

1.1-1.3 mm

Fastness to rubbing

Grade 4 dry and

wet

Citizen Coconut Chair Fauteuil de Salon Fauteuil Direction & Pivotant

Grand Executive & Grand Conference Grand Relax HAL Lounge Chair Lobby Chair Soft Modular Sofa

Softshell Chair Suita Suita Club Armchair Suita Club Sofa

#### Leather Premium F



72 snow



umbra grey





cognac



chocolate



Eames Aluminium Group

Eames Soft Pad Group

#### Leather Premium F/back panel Plano



72/88 snow/white



umbra grey/ dark grey



66/66 nero/nero



97/67 cognac/cognac



68/54 chocolate/ brown



71/80 sand/coffee Monopod Petit Repos Repos & Grand Repos

#### Soft Pad Chaise

#### Leather Premium F (contrast seam)



snov



umbra grey



oo nero



**97** cognac



68 chocolate



**71** sand

#### Lounge Chair



#### Wire Chair

#### Leather Premium F/back panel Leather Premium F



**72** snow

#### Leather Premium F/back panel Plano



**61/69** umbra grey/ dark grey



**66/66** nero/nero



97/67 cognac/cognac



68/54 chocolate/ brown

71/80 sand/coffee

# Leather Natural

#### vitra.

# Home, L60



Leather Natural is a very soft cowhide leather; the untreated grain gives it a very natural appearance. It is porous, breathable and warm to the touch. Through use, it takes on a lively, characteristic patina. It is available in 4 colours.

Material Aniline cowhide nappa leather with an open-

pored texture and natural grain

Fastness to light

Type 3

Thickness

1.3-1.5 mm

Petit Repos Suita

Repos & Grand Repos

#### Leather Natural



78 dark sand





68



nero

#### Leather Natural (contrast seam)



dark sand







nero

Lounge Chair

#### Leather Natural (American cherry, Santos palisander, black-pigmented walnut)



78 dark sand



caramel





68 chocolate



Leather Natural (white-pigmented walnut)





Leather Natural (black ash)



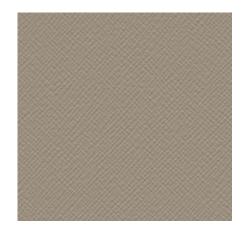
68 chocolate



66

# Leather Forte (deco)

# Home/Office, L20



Leather Forte (deco) is of the same quality as Leather Forte, but features a decorative finish that is applied to the leather in a patented process. Leather Forte (deco) is available in 6 colours.

Material

Split leather with decorative finish

Fastness to light

Type 6

Thickness

1.8-2.0 mm

Grand Relax Sofa Tray

#### Leather Forte (deco)







**04** chocolate





# Leather Liso

#### vitra.

# Home/Office, L10



Leather Liso has a clean, smooth surface finish that gives it a contemporary appearance. Highly durable with good wear properties, this split leather comes in 2 colours.

Material Fastness to light Split leather Type 6

Thickness

1.8-2.0 mm

Meda Gate

#### Leather Liso



**66** 



chocolate

# Overview of cover materials

#### vitra.

# Leathers with a price group

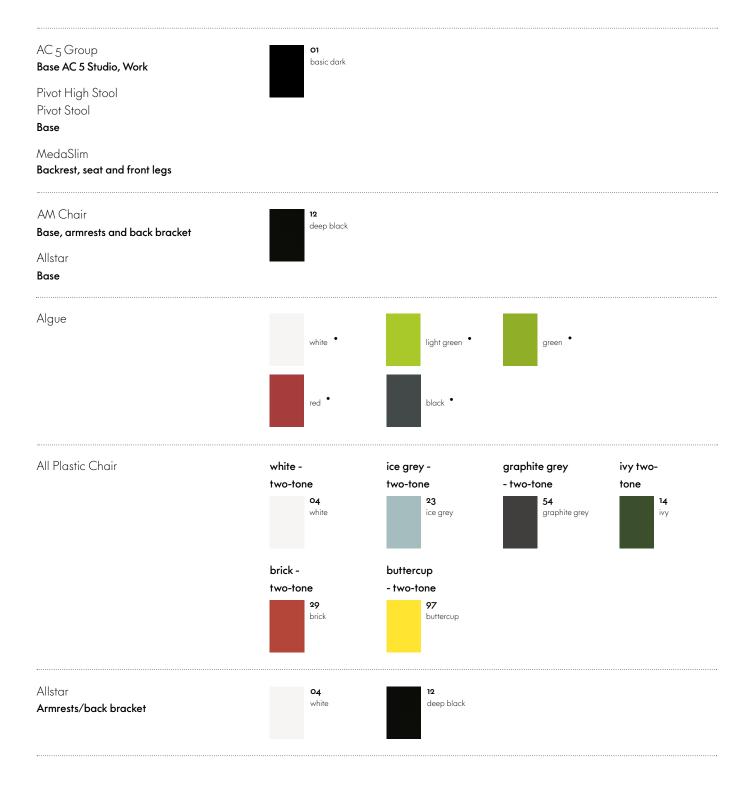
		Material	Thickness
L10	Leather Liso	Split leather	1.8-2.0 mm
L20	Leather Forte (deco)	Split leather with decorative finish	1.8-2.0 mm
	Leather	Robust cowhide with a distinctive, even grain	1.1-1.3 mm
L40	Leather Premium	Semi-aniline nappa leather with a very soft and supple feel	1.1-1.3 mm
L50	Leather Premium F	Semi-aniline nappa leather with a very soft and supple feel, vegetable tanned	1.1–1.3 mm
L60	Leather Natural	Aniline cowhide nappa leather with an open-pored texture and natural grain	1.3-1.5 mm

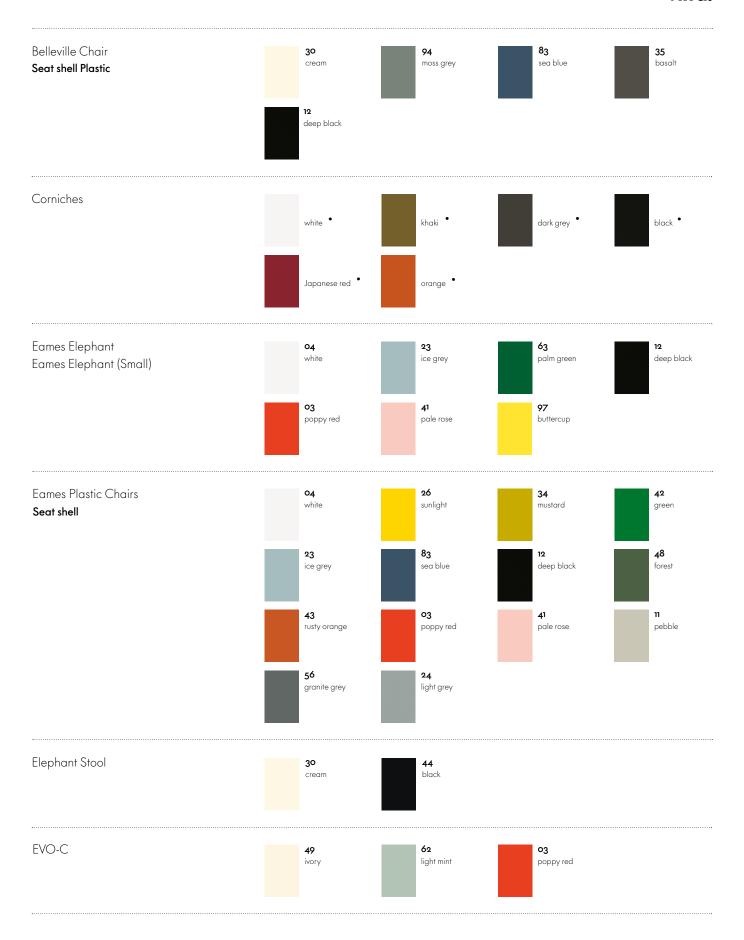
Plastic vitra.

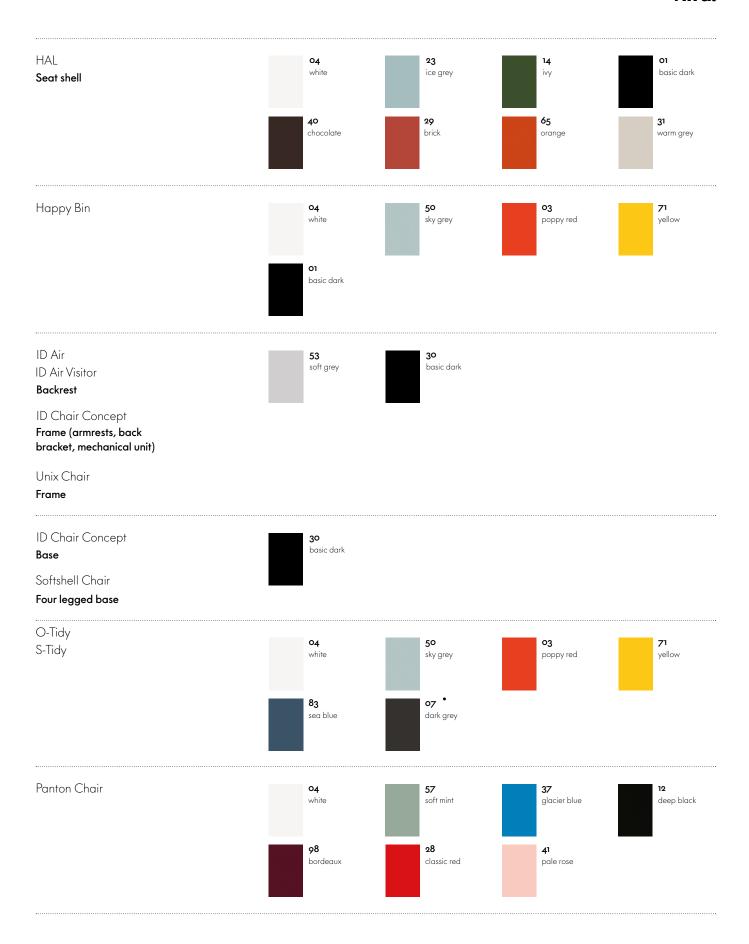
Vitra uses a variety of high-quality plastics for its furniture products, depending on the desired characteristics. Special additives are employed in the manufacture of outdoor products to retard the fading of colours caused by UV radiation.

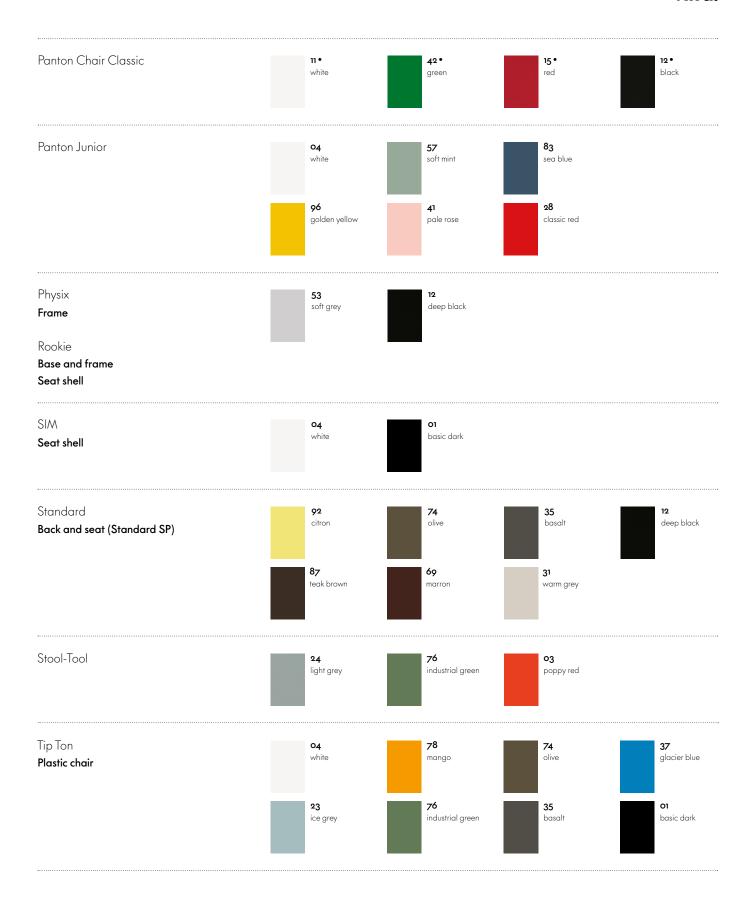
When it comes to plastics, it is always important to consider whether newer,

more environmentally sensible alternatives are available. For this reason, four different plastics have been used in the production of the Panton Chair since 1967. The plastics most often used by Vitra are polypropylene and polymide, both of which are recyclable thermoplastics.







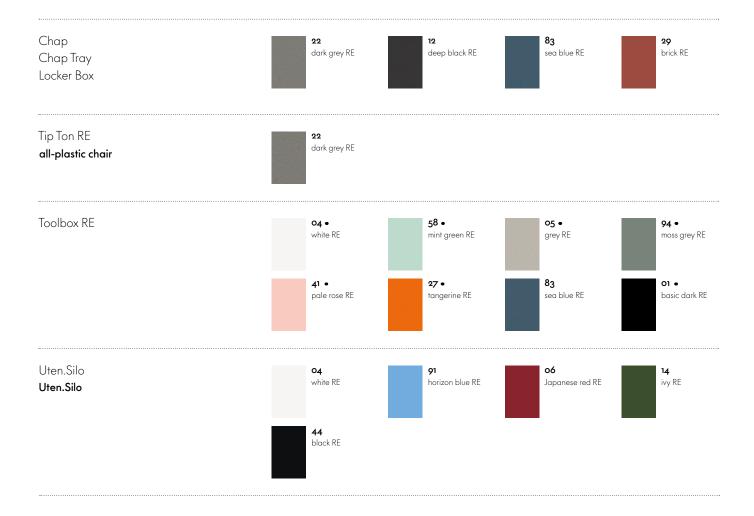


# Recycled plastic

vitra.

Depending on the material properties required of a product, Vitra chooses different types of plastic for the manufacture of its furniture. This always raises the issue of whether new, more ecological alternatives are available, which has led to the development of various recycled plastics. Depending on the type of product and its requirements, Vitra utilises high-quality recycling materials that stem from recyclable household waste, especially used packaging, or industrial waste.

With plastic obtained from recycled household waste, the natural shade of the processed material is dark grey (22 dark grey RE), interspersed with tiny specks of pigment. All other colours are obtained with artificial dye – and yet due to its randomly variable composition each batch of processed waste material has a different base shade, which can result in colour nuances in the dyed end products.



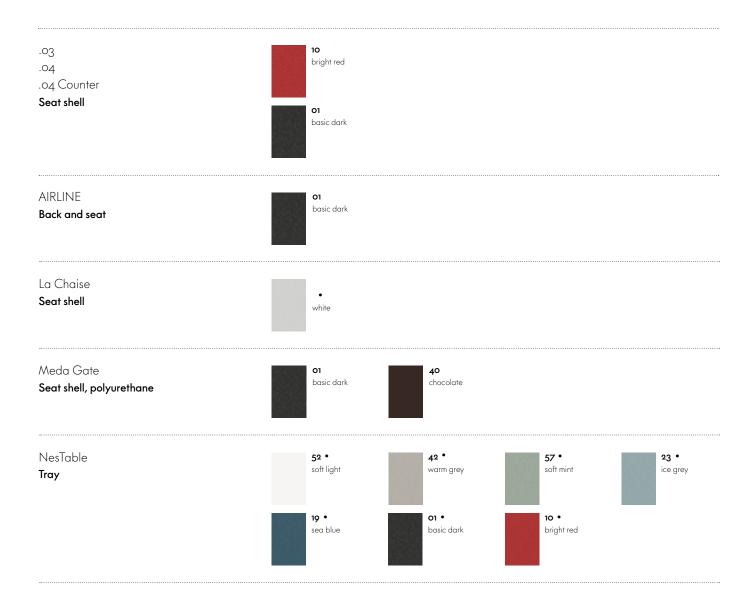
Fibreglass

Fibreglass is a very robust and durable fibre composite made of polyester resin and glass fibres. The glass fibres visible in the plastic lend it a lively surface texture with a lustrous reflection and pleasant tactile qualities. This so-called 'fibreprint' may not only vary between different products but can also be a distinguishing characteristic of individual models of the same product. These tiny irregularities and distinctive features are what make each object a unique piece.

When manufacturing fibreglass, Vitra uses materials from Central Europe to avoid long transport distances.



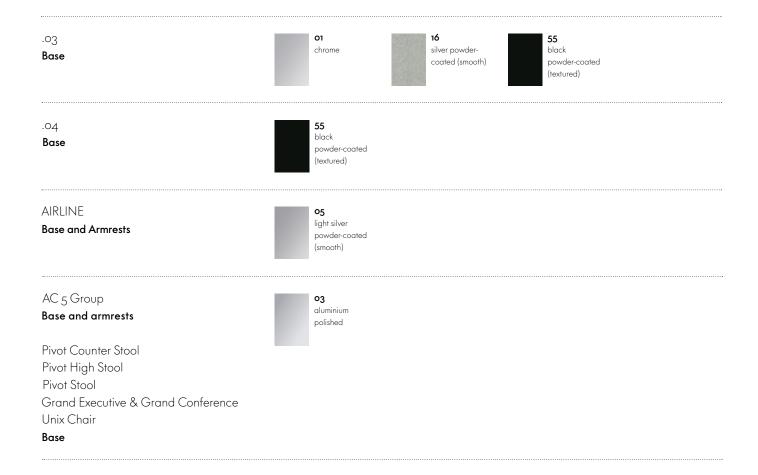
Polyurethane (PU) is a synthetic foam material used in a number of Vitra products. The cellular structure of PU foams can be varied to meet different requirements, ranging from flexible, elastic materials to solid, rigid components.

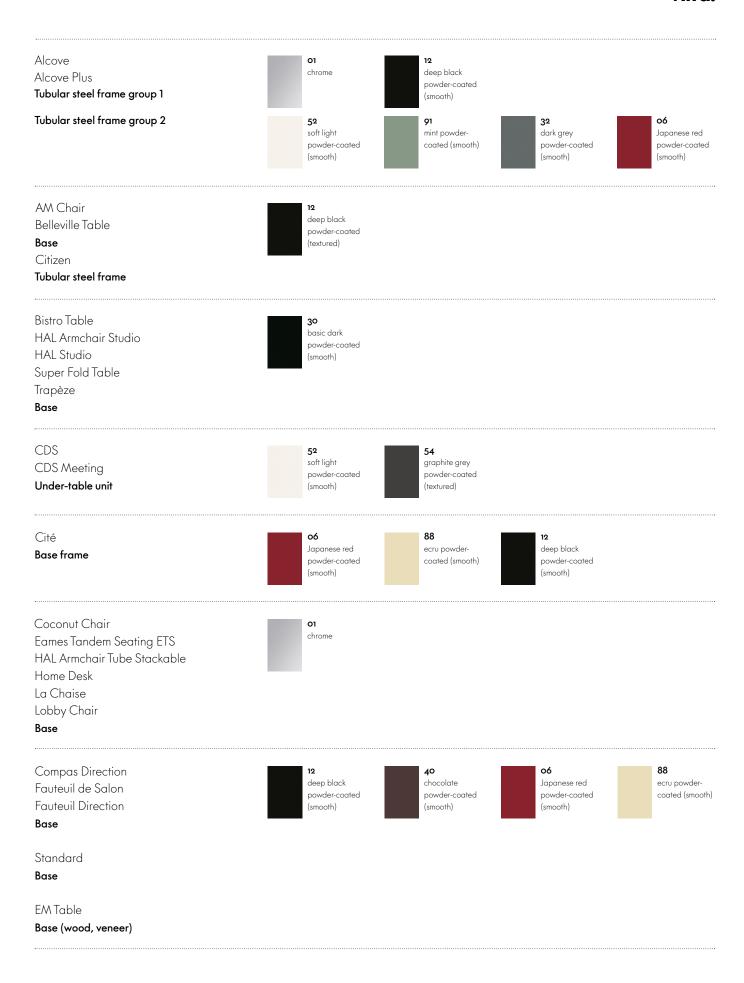


Metal vitra

Vitra most frequently uses aluminium and steel for metal components. Since 94% less energy is required to produce recycled aluminium in comparison to primary aluminium, Vitra utilises aluminium consisting of 95% recycled material whenever possible.

Depending on the product, metal surfaces are either powder-coated, chrome-plated, polished, galvanised or lacquered. A smooth or textured powder-coated finish provides colour and surface protection.

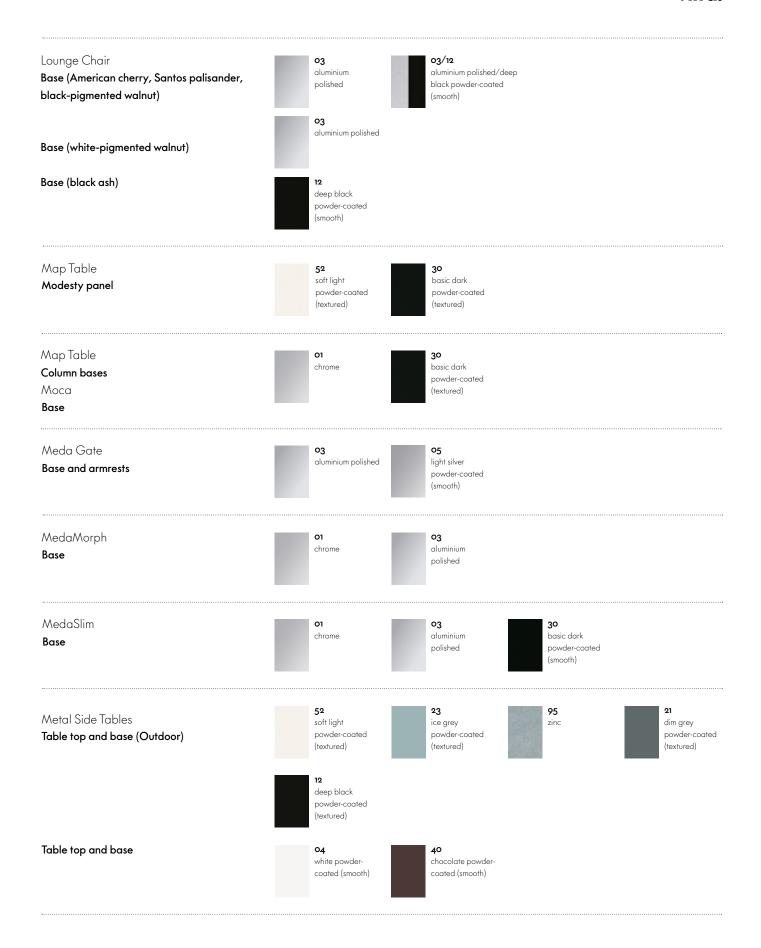




Eames Aluminium Group Eames Soft Pad Group Base	O1 chrome	<b>o3</b> aluminium polished	deep black powder-coated (textured)	
Eames Contract Tables Base	<b>04</b> white powder-coated (textured)	O1 chrome	<b>03</b> aluminium polished	
	deep black powder-coated (textured)	basic dark powder-coated (smooth)		
Eames Desk Unit EDU Eames Storage Unit ESU Panels	83 • pale blue	<b>25</b> • mauve grey	<b>85</b> • fawn	<b>84 •</b> Eames red
	86 • rusty orange			
Eames Fiberglass Chairs Eames Plastic Chairs Base	<b>04</b> white powder-coated (smooth)	O1 chrome	30 basic dark powder-coated (smooth)	
Eames Plastic Chairs Base DAL, PACC, PSCC	o3 aluminium polished			
Eames Segmented Tables Dining Eames Segmented Tables Meeting Base	O1 chrome	<b>o3</b> aluminium polished	deep black powder-coated (textured)	30 basic dark powder-coater (smooth)
Elliptical Table ETR Plywood Group (DCM, LCM) Base	O1 chrome	go basic dark powder-coated (smooth)		
EM Table Base EM (HPL)	91 mint powder- coated (tex- tured)	35 basalt powder-coated (textured)	12 deep black powder-coated (textured)	40 chocolate powder-coate (textured)
Standard SP Base	o6 Japanese red powder-coated (textured)	88 ecru powder- coated (tex- tured)	_	

Fauteuil Direction Pivotant Base	o6 Japanese red powder-coated (smooth)	40 chocolate powder-coated (smooth)	12 deep black powder-coated (smooth)
Grand Relax Petit Repos Repos & Grand Repos Suita Base	30 basic dark powder-coated (smooth)	<b>03</b> aluminium polished	
Guéridon Guéridon Bas Table Solvay Tabouret Solvay Linking elements	deep black powder-coated (smooth)		
HAL Base	O1 chrome	30 basic dark powder-coated (textured)	49 ivory powder- coated (tex- tured)
HAL Soft Base	O1 chrome	30 basic dark powder-coated (textured)	
ID Chair Concept Base and ring armrests	53 soft grey powder-coated (textured)	<b>30</b> basic dark	30 basic dark powder-coated (textured)
ID Chair Concept Supports for 2D/3D armrests	<b>o3</b> aluminium polished	53 • soft grey powder-coated (smooth)	30 basic dark powder-coated (smooth)
ID Visitor Base	O1 chrome	53 soft grey powder-coated (textured)	30 basic dark powder-coated (textured)
Landi Chair	10 matte anodised aluminium		
Lampe de Bureau Sheet steel	deep black powder-coated (smooth)	o6 Japanese red powder-coated (smooth)	91 mint powder- coated (smooth)

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NesTable Base	52 soft light powder-coated (textured)  19 sea blue powder-coated (textured)	warm grey powder-coated (textured)  30 basic dark powder-coated (textured)	57 soft mint powder-coated (textured)  10 bright red powder-coated (textured)  23 ice grey powder-coated (textured)
Occasional Low Table Base	chocolate powder-coated (textured)		
Petite Potence Steel tube	<b>o6</b> Japanese red powder-coated (smooth)	deep black powder-coated (smooth)	
Physix Base	<b>o3</b> aluminium polished	53 soft grey powder-coated (textured)	12 deep black powder-coated (textured)
Plate Dining Table Plate Table <b>Base</b>	o4 white powder-coated (textured)	30 basic dark powder-coated (textured)	
Slow Chair Base	<b>03</b> aluminium polished	40 chocolate powder-coated (smooth)	
Softshell Chair <b>Base</b>	<b>03</b> aluminium polished	30 basic dark powder-coated (smooth)	
Tyde 2 Base	52 soft light powder-coated (smooth)	deep black powder-coated (smooth)	
Wire Chair Seat and base	<b>04</b> white powder- coated (smooth)	O1 chrome	30 basic dark powder- coated (smooth)

Solid Wood vitra

Wood is characterised by variations in grain, texture and colour, making each wooden furnishing a unique object. Vitra has strict quality standards for the woods selected for its products and uses wood from several trees for the manufacture of a single furniture object made of solid wood. As a result, every piece has a lively and distinctive appearance.

The solid woods used by Vitra are mainly sourced in Europe and have an oiled or lacquered finish, depending on their application. Exposure to light will alter the colour of wood over time.

Chaise Tout Bois HAL Lounge Chair

Base

HAL

Base HAL Wood, Ply Wood, Soft Wood

Tabouret Haut

Seat and base



natural oak, with protective varnish



dark solid oak, stained, with protective varnish

Coffee Table

Base



**54** maple



walnut



**68** black ash

Compas Direction
Eames Segmented Tables Dining
EM Table
Occasional Low Table
Occasional Table LTR

Table top

Fauteuil Direction Pivotant Fauteuil de Salon Fauteuil Direction

Armrests

Guéridon Guéridon Bas Table Solvay

Table top and legs

Tabouret Solvay

Seat and base

solid natural oak, oiled



**75** solid American walnut, oiled



dark solid oak, stained, with protective varnish

Eames Coffee Table Table top	<b>75</b> solid American walnut, oiled			
	The state of the s			
Base	<b>68</b> black ash	<b>65</b> honey-toned ash		
Eames Fiberglass Chairs Eames Plastic Chairs Base DSW, DAW	<b>02</b> golden maple	<b>65</b> honey-toned ash	<b>95</b> dark maple	<b>30</b> black maple
La Chaise Base	natural oak, with protective varnish			
Nelson Bench Seat	<b>64</b> Ash natural			
Seating surface & base	68 black ash			
Organic Chair Legs	natural oak, with protective varnish	68 black ash		
Plate Dining Table Plate Table Table top	<b>70</b> solid natural oak, oiled	O4 dark solid oak, stained, with pro- tective varnish		
Stools	walnut			
Wire Chair Base (DKW)	<b>02</b> golden maple	95 dark maple	30 black maple	

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Veneer vitra.

Complex industrial methods are used to produce sheets of wood veneer, which are further processed by hand. In most cases, wood from a single tree is utilised for a piece of furniture to ensure the uniform appearance of all surfaces.

With only two exceptions, Vitra exclusively purchases veneers with a certificate of sustainability from European producers. Vitra's veneers are finished with a protective lacquer; exposure to light will alter the colour over time.

AIRLINE  Backrest and seat	54 maple
Alcove Alcove Plus Table top / Tray	17 50 black oak
Belleville Table Bistro Table CDS CDS Meeting	17 O4 light oak dark oak, with protective varnish
Eames Contract Tables Super Fold Table Table top	natural oak, with protective varnish  O4 dark oak, with protective varnish  O58 black ash
Belleville Chair Seat shell	natural oak, with protective varnish  o4 dark oak, with protective varnish  68 black ash varnish
Butterfly Stool	54 maple Santos palisander
Chaise Tout Bois Moca Backrest and seat	natural oak, with protective varnish
EM Table Table top	
HAL Seat shell HAL Ply	

Eames Desk Unit EDU 81 • natural birch Table top Eames Storage Unit ESU Shelf Eames Elephant (Plywood) American cherry Joyn light oak Tyde 2 Table tops Eames Segmented Tables Meeting light oak American walnut dark oak, with Table top protective varnish Lounge Chair **05** Santos pali-**49** white pigmented **45** black pigmented American cherry Seat and backrest shell walnut sander walnut 68 black ash  ${\sf MedaMorph}$ **17** light oak American walnut Table top Plywood Group Ash natural black pigmented black ash Back, seat and base (LCW) walnut Plywood Group 68 45 Ash natural black pigmented black ash Back, seat and base (LCW) walnut Standard natural oak, with black pigmented dark oak, with Back and seat, protective varnish walnut protective varnish Wooden Side Tables . light oak black pigmented dark oak, with walnut protective varnish

MDF vitra.

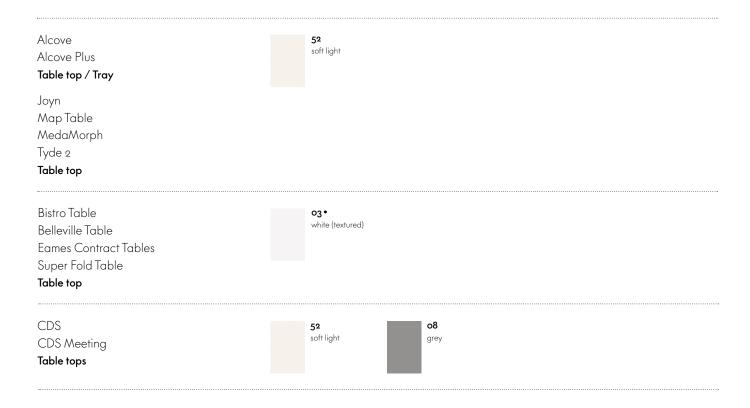
Medium-density fibreboard, also known as MDF board, consists primarily of debarked coniferous wood broken down into fine fibres. MDF is a wood-based material with a uniform structure both lengthwise and crosswise. Its edges are hard and smooth, making it possible to cut clean profiles.

Vitra is an industry leader in the development and application of powder coating methods for MDF. Powder coating produces an even, robust surface finish with seamless edges, making it ideal for constructions with cut-outs or for complex corner joints.



Melamine vitra.

Wood materials with a melamine resin surface coating are robust and durable. They come in a variety of colours, are easy to clean, and provide a less expensive alternative to wood veneer or solid wood.



vitra.



High-pressure laminate, abbreviated as HPL, is composed of layers of paper that are impregnated with phenolic and melamine resins and bonded together with a protective overlay under high pressure and heat, and applied to a substrate. The resulting surfaces are simple to clean and maintain, and they are also lightfast, odorless and resistant to alcohol, organic solvents and water.

Dining Table white (smooth) Eames Contract Tables Eames Segmented Tables Dining Eames Segmented Tables Meeting Home Desk Table top Elliptical Table ETR white (smooth) black (smooth) Table top EM Table 67 asphalt ivory Table top Occasional Table LTR white (smooth) black (smooth) Table top gold leaf Trapèze black (smooth) Table top Tyde 2 basic dark Table top anti-fingerprint (smooth)

Solid core HPL vitra.

Solid core panels are composed of layers of paper that are impregnated with phenolic and melamine resins and bonded together with a protective overlay under high pressure and heat. The resulting surfaces are simple to clean and maintain, and they are also lightfast, odorless and resistant to alcohol, organic solvents and water. In contrast to HPL on substrate, solid core panels are also suitable for outdoor use.



Linoleum vitra.

Linoleum is derived from natural and renewable raw materials. This pliant, high-quality substance has a pleasant touch, and fingerprints are almost imperceptible on its surface. It is easy to care for and collects very little dust in comparison to other surface materials, thanks to its antistatic characteristics.



Marble vitra.

Whenever possible, the marble used by Vitra is a premium quality Carrara marble. Since marble is a natural material, every marble table top has its own unique colour and texture. Vitra treats the marble surfaces with a high-quality sealer to protect them from water, oil, grease and moisture. This sealer penetrates deep into

the stone, while still allowing it to breathe. Unlike the effect of varnish sealing, the stone retains its natural appearance and particularly its colour. Even with this treatment, marble remains a relatively sensitive surface that develops a patina with use.

Eames Coffee Table Occasional Table LTR Plate Dining Table Plate Table Table top



**50** marble Carrara

### Glass

Vitra currently uses so-called float glass. This is manufactured by feeding molten glass into a bath of molten tin, where it forms a floating ribbon that then cools. Special heat treatment renders the glass shock and impact resistant (single-pane safety glass according to EN 12150-1).

Painting the underside in a variety of colours, along with a satin surface finish, gives the material a fresh and unusual appearance.

Plate Dining Table **Table top** 



**82** white satin finish



light grey satin

Cork vitra.

Cork, a natural rigid foam harvested from the bark of the cork oak, is distinguished by its light weight and pleasant tactile qualities. The robust, fire-resistant material varies in both colour and texture, so that every piece of furniture or accessory made from cork is a unique, one-of-a-kind object.

Cork Family



untreated cork

## Corrugated Cardboard

Derived from a renewable resource, this natural material is layered and finished with strong side edges to make a small number of Vitra products. In this form, it maintains a surprising degree of stability and rigidity.

Wiggle Side Chair & Wiggle Stool Wiggle Stool



• natural



naturo

Fleece vitra.

The polyester fleece material used by Vitra is thermoformed by the application of heat and pressure and is 100% recyclable. It has a slightly fleecy texture and is somewhat pliable without losing its shape. Polyester fleece has sound-proofing qualities and its relatively fine-pored surface prevents the easy penetration of liquids.

Tyde 2

Cable tray

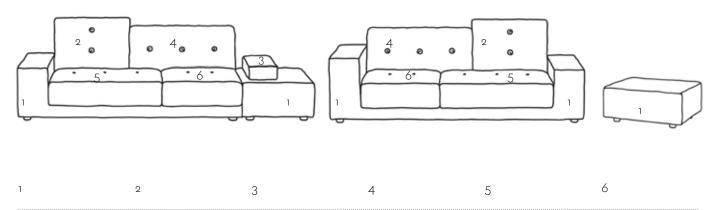


pebble grey



classic grey

Polder vitra.





### Fabric mix golden yellow

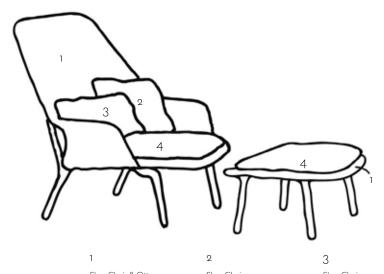


#### Fabric mix night blue



# Slow Chair & Ottoman

#### vitra



	Slow Chair & Ottoman	Slow Chair	Slow Chair	Slow Chair & Ottoman
Slow Chair - red/cream	Tricot - red/ cream	Tonus - moss green	Steelcut - green	Coda - cream
Slow Chair - brown/cream	Tricot - brown/ cream	<b>03</b> Dumet - beige/ grey	Steelcut - green	<b>11</b> Twill - coconut
Slow Chair - brown	Tricot - brown	Intreccio - anth- racite	Tonus - moss- green	<b>13</b> Aura - blackberry
Slow Chair - black	Tricot - black	Intreccio - anthracite	Tonus - moss- green	Tonus - black
Slow Chair - blue/green	Tricat - blue/ green	<b>77</b> Hopsak - nero/ forest	<b>04</b> Twill - ink blue	Tonus - moss green

